

Work Order ID 81251

Monday, March 12, 2012 1:30:55 PM

81251

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Item ID: D412-698-027

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Bracket Assembly, LH (Aluminum Doors)

Stop

NS2

Start Date: 3/12/2012 Start Qty: 2.00

2

Required Date: 3/12/2012 Req'd Qty: 2.00

2

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: *MF*Date: *12-03-12*

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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DSI 9484	C
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100	
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100	
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DC	
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Document Control	
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Memo

Photocopy bluefile & type labels per PPP D412-698-027/ DSI9484
CHG003

110	Pick Kit
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110	
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Packaging	
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Packaging	
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120	QC4- 100% Inspect kits for completeness
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120	
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QC	
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Quality Control	
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0.00

0.00

0.00

0.00

0.00

*8-26-12**12-03-12**②**AC**Ship today**MF 12-03-12*

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Item ID: D412-698-027

Accept

N900040100

Setup

Start

NS1**Revision ID:****Item Name:** Bracket Assembly, LH (Aluminum Doors)

Stop

NS2**Start Date:** 3/12/2012 **Start Qty:** 2.00***2*****Cust Item ID:****Required Date:** 3/12/2012 **Req'd Qty:** 2.00***2*****Customer:****Reference:****Approvals:** **Process Plan:****Date:****Tooling:****Date:****Run**

Start

NR1**QC:****Date:****SPC (Y/N):****Date:**

Stop

NR2**Sequence ID/
Work Center ID****Operation
Description****Set Up/
Run Hours****Tool ID****Tool #****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Insp.
Stamp**

130

130

Packaging

Memo

0.00

12/12/12

②

Packaging

Identify and pack for shipping as per PPP D412-698-027/ DS1 9484
Location: _____
PPP rev: _____

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

MLJ 12/03/12

12/03/12

Picklist Print

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Work Order ID: 81251

Parent Item: D412-698-027

Start Date: 3/12/2012

Required Date: 3/12/2012

Parent Item Name: Bracket Assembly, LH (Aluminum Doors)

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: new issue DD 09.11.30 verified by:EC
ECN11-531 verified by:EC

IPP Rev:B 11.03.31 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3199-3
Bracket, Fwd LH

Manufactured No

110 Each 34.0000

1

12/3/12

Location Loc Qty Loc Code

ST236B 34

75206
77361

17

17

2